











BLUE

Dart Aerospace Ltd.

Date: Thursday, 12/06/2008 3:01:37 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: REPAINT
Job Number	: 39834		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D3394043
This Issue	: 12/06/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3394-043-REPAINT
First Issue	: / /	Project Number	:
Previous Run	: 39831	Drawing Revision	:
Written By	: <u>W</u>	Material	:
Checked & Approved By	: <u>W</u>	Due Date	: 19/06/2008
Comment	:	Qty:	4 Um: Each

Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 PULL FROM STOCK: 4 x D3394-043 B <u>34834</u> <u>Pl 8/6/13</u> <u>4</u>	
2.0	D3394043	Lug Assembly
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) <u>Pl</u>	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE GROMMETS <u>HD</u> <u>02-06-17</u> <u>(4)</u> <u>(+SANDBLAST & REPAINTING)</u>	
4.0	SPRAY PAINTING	SPRAY PAINTING
		
	Comment: SPRAY PAINTING -PRIME -PAINT DELFLEET BLUE AND CLEAR DELFLEET <u>7 ml 08 06 24</u> <u>(4)</u>	
5.0	QC14	INSPECT SPRAY PAINT
		
	Comment: INSPECT SPRAY PAINT <u>0606-25</u> <u>(4)</u>	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/06/2008 3:01:37 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: REPAINT

Job Number: 39834

Part Number: D3394043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
SAND BLAST PART

MF 08-06-24

(4)

7.0

MS3548993

GROMMET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS35489-93	Grommet	<i>106168</i>

8/6/26

SP

(4)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D3394

EP 08/06/26

(4X)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/06/26

(4X)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
ID & STK
USING NEW B/N

8/6/26

(4X)

SP

Job Completion



MF 08-06-26

11.0 QC21 08/06/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries